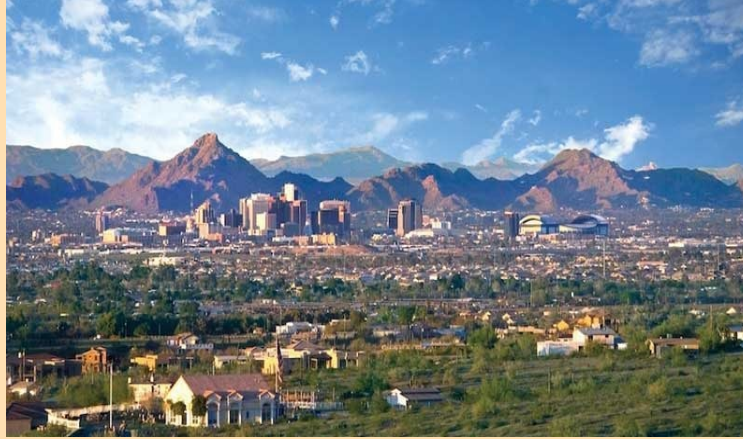


ALLIED Tour & Travel presents....

Valley of the Sun Tour with Lunch at the Miracle Mile Delicatessen

Friday, November 20, 2024



\$155 per person

A true must for newcomers to the Valley! Get to know the Phoenix area, as there is a lot to learn about your hometown! This tour will include the past and present of the Metropolitan Phoenix area. Our professional guide will make this tour entertaining and educational. From Sun City West, we will head for the downtown Phoenix area, which will include newer and older buildings such as **Chase Field (Diamondbacks), Footprint Center Arena (Suns), Federal Court House, and the State Capitol**. Once at the Capitol building, there will be a brief stop to stretch your legs before we continue to our lunch at the family owned Miracle Mile Delicatessen - an Arizona landmark since 1949. You will be able to make your selection from their award winning menu. After lunch, we will depart for **Tempe** - known for being the home of **Arizona State University, Sun Devil Stadium and Gammage Auditorium (by Frank Lloyd Wright)**, Tempe Town Lakes, and the Light Rail.

We will also make a stop in **Old Town Scottsdale**, where there will be some time to browse their many galleries, boutiques, and artisan craft stores.

You won't want to miss this fun day exploring the Valley of the Sun!

Tour Includes:

**Luxury Motorcoach Transportation ~ Lunch at Miracle Mile Delicatessen
A Professional Tour Guide ~ Bottled Water & Snacks ~ Driver & Guide Gratuity**

**For reservations, contact SCW Rec. Center, Box Office at 623-544-6193
Full payment is due upon making reservations**

Depart SCW, RH Johnson Rec. Center parking lot, Aisles 8 & 9 on Nov. 20 at 9:00 AM
Estimated return to Sun City West is 5:00 PM

Cancellation Policy: If canceled on or before October 21, 2024 - full refund. If canceled after October 21, 2024 - no refund. We do offer cancellation protection for a fee of \$20 per person. **This is optional but recommended** as it protects your payment up to 24 hours prior to departure. You must purchase this protection at the time of booking. If you must cancel, your payment (minus protection fee) will be refunded up to 24 hours prior to departure.

For all precautions for safe travel, see our Safe & Secure travel policies on the back page.



IF YOU MUST CANCEL, CALL ALLIED TOUR & TRAVEL AT 480-597-6913



New “Safe and Secure” Healthy Travel Plan

To help provide a safe and secure travel experience, Allied Tour & Travel will apply the following:

1. Our motor coach company, Arrow Stage Lines, uses an EPA Registered CURIS Decontamination System that provides a No-Touch, Whole-Vehicle delivery system which kills 99.9999% of germs so you can be confident in your Allied tour.
2. Motor coaches are cleaned with soap, water, and disinfectants after each trip. Drivers clean surfaces with disinfectants at the end of the day on multi-day tours. Hand sanitizers are available on each bus.
3. All of our vendors (hotels, attractions, restaurants, etc) are taking extra steps to provide a cleaner, healthier travel experience.
4. All passengers are encouraged to purchase the cancellation protection offered for each tour in the event you need to cancel your tour before it departs. Should you desire travel protection for after your tour departs, ask about our Travelex insurance that provides trip interruption benefits. This will protect you in the event you need to interrupt your tour after it departs due to covered health reasons. Interruption insurance helps with medical expenses should you become ill or injured while on tour and you meet the insurance criteria.
5. **Please notify us of any special needs at the time of reservation.** We will make all reasonable efforts to assist with your travel arrangements. However, it is strongly recommended that a traveling companion come along to help with any special needs of anyone with a disability. Allied tour guides have responsibilities for the entire group and can't provide one-on-one care. This includes boarding motorcoaches, airplanes, cruise ships, etc., traversing hotels, restaurants, attractions, other personal needs, etc. Contact Allied if you have any questions.

Tours are fun and we want to make the experience as enjoyable as possible. These steps will help make traveling a safer one, but note that no travel is ever totally risk free. We will be flexible regarding this plan, adding or deleting depending on current circumstances.

Allied Tour & Travel, Renea Oas, (480) 597-6913, Renea@AlliedTT.com
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Info@AlliedTT.com; www.AlliedTT.com.